

NB	NB	OD	Light		Medium		Heavy	
			Thick	Weight	Thick	Weight	Thick	Weight
MM	IN	MM	MM	Kg/mtr.	MM	Kg/mtr.	MM	Kg/mtr.
6mm	1/8"	10.32	1.80	0.361	2.00	0.407	2.65	0.493
8mm	1/4"	13.49	1.80	0.517	2.35	0.650	2.90	0.769
10mm	3/8"	17.10	1.80	0.674	2.35	0.852	2.90	1.020
15mm	1/2"	21.43	2.00	0.952	2.65	1.122	3.25	1.450
20mm	3/4"	27.20	2.35	1.410	2.65	1.580	3.25	1.900
25mm	1"	33.80	2.65	2.010	3.25	2.440	4.05	2.970
32mm	1 1/4"	42.90	2.65	2.580	3.25	3.140	4.05	3.840
40mm	1 1/2"	48.40	2.90	3.250	3.25	3.610	4.05	4.430
50mm	2"	60.30	2.90	4.110	3.65	5.100	4.47	6.170
65mm	2 1/2"	76.20	3.25	5.840	3.65	6.610	4.47	7.900
80mm	3"	88.90	3.25	6.810	4.05	8.470	4.85	10.100
100mm	4"	114.30	3.65	9.890	4.50	12.100	5.40	14.400
125mm	5"	139.70	4.85	16.200	5.40	17.800
150mm	6"	165.10	4.85	19.200	5.40	21.200
WallThick. mm	7''NB 193.7	8''NB 219.1	10''NB 273	12''NB 323.7	14''NB 355.6	16''NB 406.4	18''NB 454	20''NB 508
	Kg/mtr	Kg/mtr	Kg/mtr	Kg/mtr	Kg/mtr	Kg/mtr	Kg/mtr	Kg/mtr
4.85	22.59	25.62	32.07	38.13
5.20	24.17	27.43	34.34	40.84
5.60	26.00	29.28	36.93	43.93	48.11
6.00	27.88	31.53	39.50	47.02	51.49	61.00	69.00
6.35	29.34	33.28	41.73	49.67	54.43	62.35	70.50	78.50
7.01	32.27	36.76	46.43	55.45	61.82	69.04
7.94	41.00	50.95	61.85	67.98	77.92	87.80
8.18	42.56	53.42	65.12
9.53	51.50	60.24	73.75	81.21	93.13	105.00	117.00
12.70	107.28	123.30	139.00	155.00